

BRAZED-CARBIDE HOLE SAWS

Hole Saw Systems

Relton has been manufacturing high quality brazed-carbide hole saws in the U.S.A. for over 50 years. Each hole saw has actual carbide teeth brazed into the steel body. Different applications require different hole saws. Each series is engineered to cut a specific material. All can be used dry or wet, hand-held or in a stationary drill. All can be re-sharpened or have teeth replaced as needed. Relton manufactures custom sizes (even in one-piece quantities) in most diameters or drilling depths. For factory service or special-order information, please see page 22.

If your job requires a large number of holes, **lower your cost per hole with a Relton hole saw!** If you burn up high-speed hole saws, or if bi-metal hole saws aren't tough enough, Relton is for you.

HARD PLASTIC/STUCCO ISHS SERIES



2" Drilling Depth Standard

Complete Saw includes:

- Hole saw cutter head
- Shank (HS-S4 or HS-S6)
- Pilot (Carbide tipped)
- Spring

Will cut:

Clay Pipe, Hardy Board
Dry Lath & Plaster / Stucco
Wood with Nails
Aluminum Siding
Hard or Composite Plastic

DIAMETER	COMPLETE			CUTTER-HEAD ONLY			REPLACEMENT SHANKS		REPLACEMENT PILOTS/SPRINGS		
	PART NO.	LIST PRICE	WT. (lbs)	PART NO.	LIST PRICE	WT. (lbs)	PART NO.	LIST PRICE	PART NO.	LIST PRICE	WT. (lbs)
1"	ISHS-16	\$90.00	0.7	ISHS-16HO	\$62.00	0.3	HS-S4 \$15.00 (Supplied w/ complete saw)	CP-42 \$10.00 0.1 Carbide-Tipped 1/4" Diameter - 2" DD			
1 1/8"	ISHS-18	92.00	0.8	ISHS-18HO	64.00	0.4					
1 1/4"	ISHS-20	94.00	0.8	ISHS-20HO	66.00	0.4					
1 3/8"	ISHS-22	96.00	0.8	ISHS-22HO	68.00	0.4					
1 1/2"	ISHS-24	100.00	1.0	ISHS-24HO	72.00	0.5	HS-S410 27.00 (See pg. 21 for specs.)	ES-42 \$3.00 0.1 Ejector Spring			
1 5/8"	ISHS-26	104.00	1.1	ISHS-26HO	76.00	0.6					
1 3/4"	ISHS-28	107.00	1.1	ISHS-28HO	79.00	0.6	HS-S6 \$15.00 (Supplied w/ complete saw)	CP-62 \$10.00 0.1 Carbide-Tipped 3/8" Diameter - 2" DD			
2"	ISHS-32	116.00	1.1	ISHS-32HO	88.00	0.6					
2 1/8"	ISHS-34	120.00	1.3	ISHS-34HO	92.00	0.6					
2 1/4"	ISHS-36	126.00	1.3	ISHS-36HO	98.00	0.7					
2 1/2"	ISHS-40	132.00	1.4	ISHS-40HO	104.00	0.8	HS-S67 \$20.00	ES-62 \$3.00 0.1 Ejector Spring			
3"	ISHS-48	147.00	1.5	ISHS-48HO	119.00	1.1	HS-S610 27.00 (See pg. 21 for specs.)				
4"	ISHS-64	180.00	2.2	ISHS-64HO	152.00	1.8					

• Additional sizes available on request

WOOD/FIBERGLASS FHS SERIES



2" Drilling Depth Standard

Complete Saw includes:

- Hole saw cutter head
- Shank (HS-S4 or HS-S6)
- Pilot (High Speed Steel)
- Spring

Will cut:

Wood/Fiberglass / Kevlar
Plexiglass
PVC / ABS Materials
Composites
Soft Plastic / Acrylic
(Substitute Carbide Pilot)

DIAMETER	COMPLETE			CUTTER-HEAD ONLY			REPLACEMENT SHANKS		REPLACEMENT PILOTS/SPRINGS		
	PART NO.	LIST PRICE	WT. (lbs)	PART NO.	LIST PRICE	WT. (lbs)	PART NO.	LIST PRICE	PART NO.	LIST PRICE	WT. (lbs)
7/8"	FHS-14	\$ 93.00	0.4	FHS-14HO	\$ 65.00	0.3	S-12 \$15.00	HS-S4 \$15.00 (Supplied w/ complete saw)	SP-42 \$10.00 0.1 High-Speed Steel 1/4" Diameter - 2" DD		
1"	FHS-16	95.00	0.7	FHS-16HO	67.00	0.3					
1 1/8"	FHS-18	97.00	0.8	FHS-18HO	69.00	0.3					
1 1/4"	FHS-20	98.00	0.8	FHS-20HO	70.00	0.4					
1 3/8"	FHS-22	99.00	0.8	FHS-22HO	71.00	0.4	HS-S410 27.00 (See pg. 21 for specs.)	ES-42 \$3.00 0.1 Ejector Spring			
1 1/2"	FHS-24	100.00	1.0	FHS-24HO	72.00	0.5					
1 3/4"	FHS-28	101.00	1.1	FHS-28HO	73.00	0.6	HS-S6 \$15.00 (Supplied w/ complete saw)	SP-62 \$10.00 0.1 High-Speed Steel 3/8" Diameter - 2" DD			
2"	FHS-32	110.00	1.1	FHS-32HO	82.00	0.6					
2 1/8"	FHS-34	115.00	1.1	FHS-34HO	87.00	0.6					
2 1/4"	FHS-36	117.00	1.3	FHS-36HO	89.00	0.7					
2 1/2"	FHS-40	121.00	1.4	FHS-40HO	93.00	0.7	HS-S67 \$20.00	ES-62 \$3.00 0.1 Ejector Spring			
2 3/4"	FHS-44	123.00	1.5	FHS-44HO	95.00	1.1	HS-S610 27.00 (See pg. 21 for specs.)				
3"	FHS-48	133.00	1.6	FHS-48HO	105.00	1.1					
3 1/2"	FHS-56	146.00	1.7	FHS-56HO	118.00	1.3					
4"	FHS-64	160.00	2.1	FHS-64HO	132.00	1.6					

• Additional sizes available on request