

BRAZED-CARBIDE HOLE SAWS

METAL-CUTTING HS SERIES



1" Drilling Depth Standard

Complete Saw includes:

- Hole saw cutter-head
- Shank (HS-S4 or HS-S6)
- Pilot (High-Speed Steel)
- Spring

Will cut:

- Carbon Steel
- Cast Iron
- Stainless Steel
- Aluminum
- Hard Rubber
- Titanium
- Formica

DIAMETER	COMPLETE			CUTTER-HEAD ONLY			REPLACEMENT SHANKS		REPLACEMENT PILOTS/SPRINGS		
	PART NO.	LIST PRICE	WT. (lbs)	PART NO.	LIST PRICE	WT. (lbs)	PART NO.	LIST PRICE	PART NO.	LIST PRICE	WT. (lbs)
11/16"	HS-11	\$ 73.00	0.4	HS-11HO	\$ 45.00	0.3	S-12 \$15.00 (See pg. 21 for specs.)		SP-41 \$10.00 0.1 High-Speed Steel 1/4" Diameter - 1" DD		
3/4"	HS-12	74.00	0.4	HS-12HO	46.00	0.3					
13/16"	HS-13	75.00	0.4	HS-13HO	47.00	0.4					
7/8"	HS-14	76.00	0.4	HS-14HO	48.00	0.3					
15/16"	HS-15	77.00	0.5	HS-15HO	49.00	0.3					
1"	HS-16	77.00	0.6	HS-16HO	49.00	0.3					
1 1/8"	HS-18	78.00	0.7	HS-18HO	50.00	0.4	HS-S4 \$15.00 (Supplied w/ complete saw)	HS-S47 \$20.00	ES-41 \$3.00 0.1 Ejector Spring		
1 1/4"	HS-20	81.00	0.7	HS-20HO	53.00	0.4					
1 3/8"	HS-22	83.00	0.8	HS-22HO	55.00	0.4					
1 1/2"	HS-24	85.00	0.9	HS-24HO	57.00	0.4					
1 5/8"	HS-26	87.00	1.0	HS-26HO	59.00	0.5					
1 3/4"	HS-28	89.00	1.1	HS-28HO	61.00	0.6					
1 7/8"	HS-30	99.00	1.1	HS-30HO	71.00	0.6					
2"	HS-32	100.00	1.1	HS-32HO	72.00	0.6					
2 1/8"	HS-34	102.00	1.3	HS-34HO	74.00	0.7					
2 1/4"	HS-36	104.00	1.4	HS-36HO	76.00	0.8					
2 3/8"	HS-38	108.00	1.4	HS-38HO	80.00	0.8	HS-S6 \$15.00 (Supplied w/ complete saw)	HS-S67 \$20.00	SP-61 \$10.00 0.1 High-Speed Steel 3/8" Diameter - 1" DD		
2 1/2"	HS-40	109.00	1.6	HS-40HO	81.00	0.8					
2 3/4"	HS-44	113.00	1.6	HS-44HO	85.00	0.8	HS-S610 27.00 (See pg. 21 for specs.)		ES-61 \$3.00 0.1 Ejector Spring		
3"	HS-48	123.00	1.7	HS-48HO	95.00	0.9					
3 1/4"	HS-52	132.00	1.9	HS-52HO	104.00	1.6					
3 1/2"	HS-56	139.00	2.3	HS-56HO	111.00	1.9					
4"	HS-64	160.00	2.6	HS-64HO	132.00	2.2					

Additional sizes available on request

INTERRUPTED-CUT STHS SERIES



2" Drilling Depth Standard

Complete Saw includes:

- Hole saw cutter head
- Shank (HS-S4 or HS-S6)
- Pilot (High-Speed Steel)
- Spring

Will cut:

- Pipe
- Trench Duct
- Cellular Metal
- and -
- all types of ferrous & non-ferrous metals where an "interrupted" cut may occur

DIAMETER	COMPLETE			CUTTER-HEAD ONLY			REPLACEMENT SHANKS		REPLACEMENT PILOTS/SPRINGS		
	PART NO.	LIST PRICE	WT. (lbs)	PART NO.	LIST PRICE	WT. (lbs)	PART NO.	LIST PRICE	PART NO.	LIST PRICE	WT. (lbs)
3/4"	STHS-12	\$94.00	0.4	STHS-12HO	\$66.00	0.3	S-12 \$15.00 (See pg. 21 for specs.)		SP-42 \$10.00 0.1 High-Speed Steel 1/4" Diameter - 2" DD		
7/8"	STHS-14	95.00	0.5	STHS-14HO	67.00	0.3					
1"	STHS-16	98.00	0.8	STHS-16HO	70.00	0.4					
1 1/8"	STHS-18	103.00	0.8	STHS-18HO	75.00	0.4	HS-S4 \$15.00 (Supplied w/ complete saw)	HS-S47 \$20.00	ES-42 \$3.00 0.1 Ejector Spring		
1 1/4"	STHS-20	108.00	0.8	STHS-20HO	80.00	0.5					
1 3/8"	STHS-22	111.00	0.9	STHS-22HO	83.00	0.5					
1 1/2"	STHS-24	115.00	1.1	STHS-24HO	87.00	0.6					
1 3/4"	STHS-28	119.00	1.3	STHS-28HO	91.00	0.8					
2"	STHS-32	133.00	1.4	STHS-32HO	105.00	0.9					
2 1/4"	STHS-36	138.00	1.7	STHS-36HO	110.00	1.0	HS-S6 \$15.00 (Supplied w/ complete saw)	HS-S67 \$20.00	SP-62 \$10.00 0.1 High-Speed Steel 3/8" Diameter - 2" DD		
2 3/8"	STHS-38	143.00	1.8	STHS-38HO	115.00	1.1					
2 1/2"	STHS-40	147.00	1.9	STHS-40HO	119.00	1.1	HS-S610 27.00 (See pg. 21 for specs.)		ES-62 \$3.00 0.1 Ejector Spring		
2 3/4"	STHS-44	160.00	1.9	STHS-44HO	132.00	1.4					
3"	STHS-48	174.00	2.1	STHS-48HO	146.00	1.6					
3 1/4"	STHS-52	189.00	2.3	STHS-52HO	161.00	1.9					
3 1/2"	STHS-56	202.00	2.6	STHS-56HO	174.00	2.2					
3 3/4"	STHS-60	213.00	2.8	STHS-60HO	185.00	2.4					
4"	STHS-64	218.00	3.2	STHS-64HO	190.00	2.7					

• Additional sizes available on request