

BRAZED-CARBIDE HOLE SAWS

TUB, TILE & SPA HST SERIES



2" Drilling Depth Standard

Complete Saw includes:

- Hole saw cutter-head
- Shank (HS-S4 or HS-S6)
- Pilot (Carbide tipped)
- Spring

Will cut:

Spas & Hot Tubs
Ceramic Tile*
Marble* / Granite*
Gelcoat Fiberglass

*Because of the differing densities of these materials, the number of holes cut may vary. Slow drilling speeds are recommended, and in some cases, marble and granite may not be drillable with carbide tools.

DIAMETER	COMPLETE			CUTTER-HEAD ONLY			REPLACEMENT SHANKS		REPLACEMENT PILOTS/SPRINGS		
	PART NO.	LIST PRICE	WT. (lbs)	PART NO.	LIST PRICE	WT. (lbs)	PART NO.	LIST PRICE	PART NO.	LIST PRICE	WT. (lbs)
3/4"	HST-12	\$ 86.00	0.4	HST-12HO	\$ 58.00	0.3	S-12 \$15.00 (See below for specs.)		CP-42 \$10.00 0.1 Carbide-Tipped 1/4" Diameter - 2" DD		
7/8"	HST-14	88.00	0.4	HST-14HO	60.00	0.3					
1"	HST-16	91.00	0.6	HST-16HO	63.00	0.3	HS-S4 \$15.00 (Supplied w/ complete saw)		ES-42 \$3.00 0.1 Ejector Spring		
1 1/8"	HST-18	93.00	0.8	HST-18HO	65.00	0.3					
1 1/4"	HST-20	94.00	0.8	HST-20HO	66.00	0.4	HS-S47 \$20.00				
1 3/8"	HST-22	98.00	0.9	HST-22HO	70.00	0.4					
1 1/2"	HST-24	99.00	1.0	HST-24HO	71.00	0.5	HS-S410 27.00 (See below for specs.)				
1 5/8"	HST-26	100.00	1.0	HST-26HO	72.00	0.6					
1 11/16"	HST-27	101.00	1.1	HST-27HO	73.00	0.6					
1 3/4"	HST-28	102.00	1.1	HST-28HO	74.00	0.6					
1 15/16"	HST-31	121.00	1.2	HST-31HO	93.00	0.7	HS-S6 \$15.00 (Supplied w/ complete saw)		CP-62 \$10.00 0.1 Carbide-Tipped 3/8" Diameter - 2" DD		
2"	HST-32	123.00	1.3	HST-32HO	95.00	0.7					
2 1/8"	HST-34	125.00	1.3	HST-34HO	97.00	0.7	HS-S67 \$20.00		ES-62 \$3.00 0.1 Ejector Spring		
2 1/4"	HST-36	127.00	1.4	HST-36HO	99.00	0.8					
2 1/2"	HST-40	138.00	1.4	HST-40HO	110.00	0.8	HS-S610 27.00 (See below for specs.)				
3"	HST-48	149.00	1.5	HST-48HO	121.00	1.1					

• Additional sizes available on request

THIN GAUGE TG SERIES



NEW 2-PIECE DESIGN
For materials up to 1/4" thick

Excellent for all materials:
 -Sheet metal
 -Stainless steel
 -Thin plastics

Smooth, clean holes
Easy plug removal
Removable shank

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	PART NO.	LIST PRICE	WT. (lbs)	PART NO.	LIST PRICE	WT. (lbs)	PART NO.	LIST PRICE	PART NO.	LIST PRICE	WT. (lbs)
3/4"	TG-12	\$ 54.00	0.4	TG-12HO	\$ 26.00	0.3	S-12 \$15.00 (See below for specs.)		TGP-4 \$10.00 0.1 High-Speed Steel 1/4" Diameter		
13/16"	TG-13	55.00	0.4	TG-13HO	27.00	0.3					
7/8"	TG-14	56.00	0.6	TG-14HO	28.00	0.3	HS-S4 \$15.00 (Supplied w/ complete saw)		ES-40 \$3.00 0.1 Ejector Spring		
1"	TG-16	58.00	0.8	TG-16HO	30.00	0.3					
1 1/16"	TG-17	61.00	0.8	TG-17HO	33.00	0.4	HS-S47 \$20.00				
1 1/8"	TG-18	63.00	0.9	TG-18HO	35.00	0.4					
1 7/32"	TG-195	64.00	1.0	TG-195HO	36.00	0.5	HS-S410 27.00 (See below for specs.)				
1 1/4"	TG-20	66.00	1.0	TG-20HO	38.00	0.6					
1 5/16"	TG-21	67.00	1.1	TG-21HO	39.00	0.6					
1 3/8"	TG-22	68.00	1.1	TG-22HO	40.00	0.6					
1 7/16"	TG-23	69.00	1.2	TG-23HO	41.00	0.7					
1 1/2"	TG-24	74.00	1.3	TG-24HO	46.00	0.7					
1 5/8"	TG-26	83.00	1.3	TG-26HO	55.00	0.7					
1 3/4"	TG-28	86.00	1.4	TG-28HO	58.00	0.8					
2"	TG-32	90.00	1.4	TG-32HO	62.00	0.8					
2 1/8"	TG-34	102.00	1.5	TG-34HO	74.00	1.1					
2 1/4"	TG-36	103.00	1.5	TG-36HO	75.00	1.1					
2 3/8"	TG-38	104.00	1.5	TG-38HO	76.00	1.1					
2 1/2"	TG-40	106.00	1.5	TG-40HO	78.00	1.1					

• Additional sizes available on request



S-12 Shank

1/2-13 threads, 1/4" pilot hole
 3/8" round shank w/3 flats
 3" OAL Wt. 0.4

HOLE SAW SHANK SPECIFICATIONS

HS-S4 Series Shanks

3/4-10 threads, 1/4" pilot hole
 1/2" round shank w/3 flats
HS-S4 - 3" OAL Wt. 0.5
HS-S47 - 7" OAL Wt. 0.8
HS-S410 - 10" OAL Wt. 1.2

HS-S6 Series Shanks

3/4-10 threads, 3/8" pilot hole
 1/2" round shank w/3 flats
HS-S6 - 3" OAL Wt. 0.5
HS-S67 - 7" OAL Wt. 0.8
HS-S610 - 10" OAL Wt. 1.2

CARBIDE PILOTS FOR HS SERIES



PART NO.	DESCRIPTION	LIST PRICE	WT. (lbs)
CP-41	1/4" X 1" DD CARBIDE-TIPPED	\$ 10.00	.01
CP-61	3/8" X 1" DD CARBIDE-TIPPED	10.00	.01